

### AMENDMENTS TO THE CLAIMS

1. (Currently amended) Multiple layer biaxially oriented film of comprising a base layer and at least one covering layer ~~characterised in that~~ wherein the covering layer contains at least one polymer of at least one aliphatic hydroxycarboxylic acid, and 1.5 to 10% by weight of a glycerine fatty acid ester, and >0 to 0.5% by weight of mica, based on the weight of the covering layer respectively.
2. (Currently amended) Film according to claim 1 ~~characterised in that~~ wherein the content of glycerine fatty acid ester is 2 to 8% by weight, based on the weight of the covering layer.
3. (Currently amended) Film according to claim 1 [~~or 2~~] ~~characterised in that~~ wherein the glycerine fatty acid ester is glycerine monostearate.
4. (Currently amended) Film according to ~~one of claim 1 to 3~~ claim 1 ~~characterised in that~~ wherein the mica has a particle size of 4-12 µm.
5. (Currently amended) Film according to ~~one of claims 1 to 4~~ claim 1 ~~characterised in that~~ wherein the mica has a form factor (aspect ratio) of 5 to 50.
6. (Currently amended) Film according to ~~one of claims 1 to 5~~ claim 1 ~~characterised in that~~ wherein the covering layer contains 0.05-0.25% by weight.
7. (Currently amended) Film according to ~~one of claims 1 to 6~~ claim 1 ~~characterised in that~~ wherein the covering layer additionally contains calcium silicate (wollastonite) or kaolin.
8. (Currently amended) Film[[s]] according to claim 7 ~~characterised in that~~ comprising calcium silicate (wollastonite) [[and/]]or kaolin ~~are contained~~ in a quantity of 0.5 to 0.3% by weight respectively, the total quantity of antiblocking agent content not exceeding 0.5% by weight, based on the covering layer.

9. (Currently amended) Film[[s]] according to ~~one of claims 1 to 8~~ claim 1 characterised in ~~that~~ wherein the covering layer contains 70 to <98% by weight of a polymer of aliphatic hydroxycarboxylic acid.

10. (Currently amended) Film according to claim 9 ~~characterised in that~~ wherein the aliphatic hydroxycarboxylic acid is a PLA.

11. (Currently amended) Film according to ~~one of claims 1 to 10~~ claim 1 characterised in ~~that~~ wherein the base layer is transparent and contains between 90 to <100% and 100% by weight of a polyhydroxycarboxylic acid, ~~preferably~~ PLA.

12. (Currently amended) Film according to ~~one of claims 1 to 10~~ claim 1 characterised in ~~that~~ wherein the base layer is opaque and additionally contains vacuole initiating filler.

13. (Currently amended) Film according to claim[[s]] 1 ~~characterised in that~~ wherein the covering layer has a thickness of 0.5 to 6  $\mu\text{m}$ .

14. (Currently amended) Film according to ~~one of claims 1 to 13~~ claim 1 characterised in ~~that~~ wherein the covering layer is sealable.

15. (Currently amended) Film according to ~~one of claims 1 to 14~~ claim 1 characterised in ~~that~~ wherein the film has a gloss of 120 to 150 at an angle of  $20^{\circ}$ .

16. (Currently amended) Film according to ~~one of claims 1 to 15~~ claim 1 characterised in ~~that~~ wherein the film has a surface resistance of  $\leq 6 \cdot 10^{12} \text{ Ohm/m}^2$ , ~~preferably~~ 1 to  $\leq 4 \cdot 10^{12} \text{ Ohm/m}^2$ .

17. (Currently amended) Film according to ~~one of claims 1 to 16~~ claim 1 characterised in ~~that~~ wherein the film has a dynamic coefficient of friction of <0.30, ~~in particular~~ 0.05 to 0.25.

18. (Currently amended) Multiple layer biaxially oriented opaque of white film ~~of~~ comprising a base layer and at least one covering layer ~~characterised in that~~ wherein the covering layer contains at least one polymer of at least one aliphatic hydroxycarboxylic acid, ~~and~~ 1.5 to

10% by weight of a glycerine fatty acid ester, and < 0 to 2% by weight of mica, based on the weight of the covering layer respectively.

19. (Currently amended) Film according to claim 18 ~~characterised in that~~ wherein the base layer contains TiO<sub>2</sub>, ~~preferably in a quantity of 1 to 15% by weight.~~

20. (Currently amended) Film according to claim 18 ~~characterised in that~~ wherein the base layer contains vacuole initiating filler[[s]], ~~preferably COC.~~

21. (Currently amended) Film according to claim 18 ~~characterised in that~~ wherein the base layer contains vacuole initiating filler[[s]], ~~preferably COC[[,]]~~ in a quantity of 3 to 15% by weight.

22. (Currently amended) Film according to claim 18 ~~characterised in that~~ wherein the base layer contains vacuole initiating filler[[s]] and TiO<sub>2</sub>.

23. (Cancelled)

24. (Currently amended) Process for the production of a film according to ~~one of claims 1 to 22~~ claim 1 ~~characterised in that~~ wherein the glycerine fatty acid ester and the antiblocking particles are incorporated into the covering layer via a concentrate.

25. (Currently amended) Process according to claim 24 ~~characterised in that~~ wherein the concentrate ~~is based on~~ comprises a polyolefin, ~~preferably polyethylene or polypropylene.~~

26. (Currently amended) Multiple-layer biaxially oriented film ~~of~~ comprising a base layer and at least one covering layer ~~characterised in that~~ wherein the covering layer contains at least one polymer of at least one aliphatic hydroxycarboxylic acid, ~~and~~ 1.5 to 10% by weight of a glycerine fatty acid ester, ~~and up to 0.3% and ≤ 0.3%~~ by weight of wollastonite, based on the covering layer respectively.

27. (New) Film according to claim 11 wherein the polyhydroxycarboxylic acid is PLA.

28. (New) Film according to claim 16 wherein the surface is  $1 \cdot 10^{12}$  to  $4 \cdot 10^{12}$  Ohm/m<sup>2</sup>.

29. (New) Film according to claim 17 wherein the dynamic coefficient is from 0.05 to 0.25.
30. (New) Film according to claim 19 wherein the base layer contains 1 to 15% by weight of TiO<sub>2</sub>.
31. (New) Film according to claim 20 wherein the vacuole initiating filler comprises COC.
32. (New) A packaged foodstuff or product wherein the packaging comprises the film of claim 1.
33. (New) Process according to claim 24 wherein the polyolefin is polyethylene or polypropylene.